Technical data sheet
Multiple light beam safety device receiver
Part no.: 66054600
MLD320-XR3M



Figure can vary

Contents

- Technical data
- Dimensioned drawings
- Electrical connection
- Operation and display
- Suitable transmitters
- Part number code
- Accessories

Technical data

Leuze

Basic data

Series	MLD 300
Device type	Receiver

Special design

Special design	Integrated status indicator

Functions

Functions	Contactor monitoring (EDM), selectable
	Start/restart interlock (RES), selectable

Characteristic parameters

Type	2, IEC/EN 61496
SIL	1, IEC 61508
SILCL	1, IEC/EN 62061
Performance Level (PL)	c, EN ISO 13849-1
$MTTF_d$	204 years, EN ISO 13849-1
PFH_D	1.2E-08 per hour
Mission time T_M	20 years, EN ISO 13849-1
Category	3, EN ISO 13849

Optical data

Number of beams	3 Piece(s)
Beam spacing	400 mm

Electrical data

Protective circuit	Overvoltage protection
	Short circuit protected

Performance data

Supply voltage U_B	24 V, DC, -20 ... 20 %
Current consumption, max.	150 mA, Without external load
Fuse	External with max. 3 A

Inputs

Number of digital switching inputs	3 Piece(s)

Switching inputs

Type	Digital switching input
Switching voltage high, min.	18.2 V
Switching voltage low, max.	2.5 V
Switching voltage, typ.	23 V
Voltage type	DC
Switching current, max.	5 mA

Digital switching input 1

Assignment	Connection 1, pin 1
Function	Control input for start/restart interlock (RES)

Digital switching input 2

Assignment	Connection 1, pin 3
Function	Control input for contactor monitoring (EDM)

Digital switching input 3

Assignment	Connection 1, pin 4
Function	Control input for start/restart interlock (RES)

Outputs

Number of safety-related switching outputs (OSSDs)	2 Piece(s)
Number of digital switching outputs	1 Piece(s)

Safety-related switching outputs

Type	Safety-related switching output OSSD
Switching voltage high, min.	18.2 V
Switching voltage low, max.	2.5 V
Switching voltage, typ.	23 V
Voltage type	DC
Current load, max.	380 mA
Load inductivity	2,200,000 µH
Load capacity	0.3 µF
Residual current, max.	0.2 mA
Residual current, typ.	0.002 mA
Voltage drop	1 V

Safety-related switching output 1

Assignment	Connection 1, pin 6
Switching element	Transistor, PNP

Safety-related switching output 2

Assignment	Connection 1, pin 5
Switching element	Transistor, PNP

Switching outputs

Type	Digital switching output
Switching voltage high, min.	18.2 V
Switching voltage low, max.	2.5 V
Switching voltage, typ.	23 V
Voltage type	DC

Switching output 1

Assignment	Connection 1, pin 1
Switching element	Transistor, PNP

Timing

Response time	25 ms
Restart delay time	100 ms

Connection

Number of connections	1 Piece(s)

Connection 1

Function	Machine interface
Type of connection	Connector
Thread size	M12
Material	Metal
No. of pins	8 -pin

Cable properties

Permissible conductor cross section, typ.	0.25 mm²
Length of connection cable, max.	100 m
Permissible cable resistance to load, max.	200 Ω

Technical data

Mechanical data

Dimension (W x H x L)	52 mm x 900 mm x 64.7 mm
Housing material	Metal, Aluminum
Lens cover material	Plastic / PMMA
Material of end caps	Diecast zinc
Net weight	2,000 g
Housing color	Yellow, RAL 1021
Type of fastening	Groove mounting
	Swivel mount

Operation and display

Type of display	LED
Number of LEDs	2 Piece(s)

Environmental data

Ambient temperature, operation	-30 ... 55 °C
Ambient temperature, storage	-40 ... 75 °C
Relative humidity (non-condensing)	0 ... 95 %

Certifications

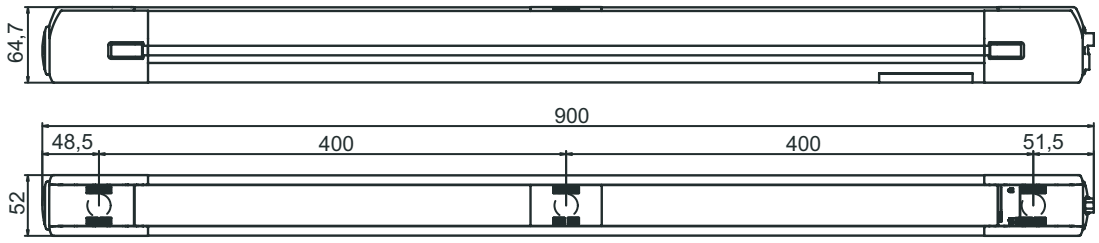
Degree of protection	IP 67
Protection class	III
Certifications	c CSA US
	c TÜV NRTL US
	TÜV Süd
US patents	US 6,418,546 B
	US 7,741,595 B

Classification

Customs tariff number	85365019
eCl@ss 8.0	27272703
eCl@ss 9.0	27272703
ETIM 5.0	EC001832
ETIM 6.0	EC001832

Dimensioned drawings

All dimensions in millimeters

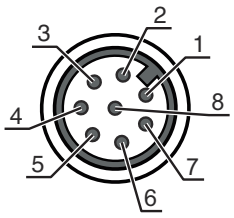


Electrical connection

Connection 1

Function	Machine interface
Type of connection	Connector
Thread size	M12
Type	Male
Material	Metal
No. of pins	8 -pin
Encoding	A-coded

Pin	Pin assignment	Conductor color
1	RES/OSSD status signal	White
2	+24V	Brown
3	EDM	Green
4	MODE	Yellow
5	OSSD2	Gray
6	OSSD1	Pink
7	0 V	Blue
8	n.c.	Red



Operation and display

LED	Display	Meaning
1	Red, continuous light	OSSD off.
	Green, continuous light	OSSD on
	Red, flashing, 1 Hz	External error
	Red, flashing, 10 Hz	Internal error
	Green, flashing, 1 Hz	Weak signal, device not optimally aligned or soiled.
2	Yellow, continuous light	Start/restart interlock locked.

Suitable transmitters

	Part no.	Designation	Article	Description
	66001600	MLD300-XT3	Multiple light beam safety device transmitter	Operating range: 20 ... 70 m Number of beams: 3 Piece(s) Beam spacing: 400 mm Connection: Connector, M12, Metal, 5 -pin

Part number code

Part designation: **MLDxyy-zab/t**

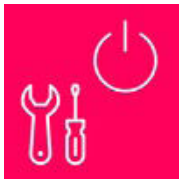
MLD	Multiple light beam safety device
x	**Series** 3: MLD 300 5: MLD 500
yy	**Function classes** 00: transmitter 10: automatic restart 12: external testing 20: EDM/RES 30: muting 35: timing controlled 4-sensor muting
z	**Device type** T: transmitter R: receiver RT: transceiver xT: transmitter with high range xR: receiver for high range
a	Number of beams
b	**Option** L: integrated laser alignment aid (for transmitter/receiver) M: integrated status indicator (MLD 320, MLD 520) or integrated status and muting indicator (MLD 330, MLD 335, MLD 510/A, MLD 530, MLD 535) E: connection socket for external muting indicator (AS-i models only)
/t	**Safety-related switching outputs (OSSDs), connection technology** -: transistor output, M12 plug A: integrated AS-i interface, M12 plug, (safety bus system)

Note

↳ A list with all available device types can be found on the Leuze website at www.leuze.com.

Accessories

Services

	Part no.	Designation	Article	Description
	S981050	CS40-I-140	Safety inspection "Safety light barriers"	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
	S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.

Note	
	↳ A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.