Technical data sheet
Light curtain receiver
Part no.: 50128965
CSL710-R20-2870.A/L-M12



Figure can vary

Contents

- Technical data
- Dimensioned drawings
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Technical data

Basic data

Series	710
Operating principle	Throughbeam principle
Device type	Receiver
Application	Precise object detection

Special design

Special design	Crossed-beam scanning
	Diagonal-beam scanning
	Parallel-beam scanning

Optical data

Operating range	Guaranteed operating range
Operating range	0.3 ... 7 m
Operating range limit	Typical operating range
Operating range limit	0.2 ... 9 m
Measurement field length	2,870 mm
Number of beams	144 Piece(s)
Beam spacing	20 mm

Measurement data

Minimum object diameter	30 mm

Electrical data

Protective circuit	Polarity reversal protection
	Short circuit protected
	Transient protection

Performance data

Supply voltage U_B	18 ... 30 V, DC
Residual ripple	0 ... 15 %, From U_B
Open-circuit current	0 ... 435 mA, The specified values refer to the entire package consisting of transmitter and receiver.

Inputs/outputs selectable

Output current, max.	100 mA
Input resistance	6,000 Ω
Number of inputs/outputs selectable	4 Piece(s)
Voltage type, outputs	DC
Switching voltage, outputs	Typ. U_B / 0 V
Voltage type, inputs	DC
Switching voltage, inputs	high: ≥6V
	low: ≤4V

Input/output 1

Activation/disable delay	0 ... 1 ms

Timing

Readiness delay	400 ms
Cycle time	4.72 ms
Response time per beam	30 µs

Interface

Type	IO-Link

IO-Link

COM mode	COM2
	COM3
Specification	V1.0.1
	V1.1
Min. cycle time	COM2 = 2.3 ms

Service interface

Type	IO-Link

IO-Link

Function	Configuration via software
	Service

Connection

Number of connections	2 Piece(s)
Plug outlet	Axial

Connection 1

Function	Configuration interface
	Signal IN
	Signal OUT
	Voltage supply
Type of connection	Connector
Thread size	M12
Type	Male
Material	Metal
No. of pins	8 -pin
Encoding	A-coded

Connection 2

Function	Connection to transmitter
Type of connection	Connector
Thread size	M12
Type	Female
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

Mechanical data

Design	Cubic
Dimension (W x H x L)	29 mm x 54.8 mm x 2,953 mm
Housing material	Metal, Aluminum
Lens cover material	Plastic / PMMA
Net weight	2,850 g
Housing color	Red
Type of fastening	Groove mounting
	Via optional mounting device

Operation and display

Type of display	LED
	OLED display
Number of LEDs	2 Piece(s)
Type of configuration	Software
	Teach-in
Operational controls	Membrane keyboard

Environmental data

Ambient temperature, operation	-30 ... 60 °C
Ambient temperature, storage	-40 ... 70 °C

Technical data

Leuze

Certifications

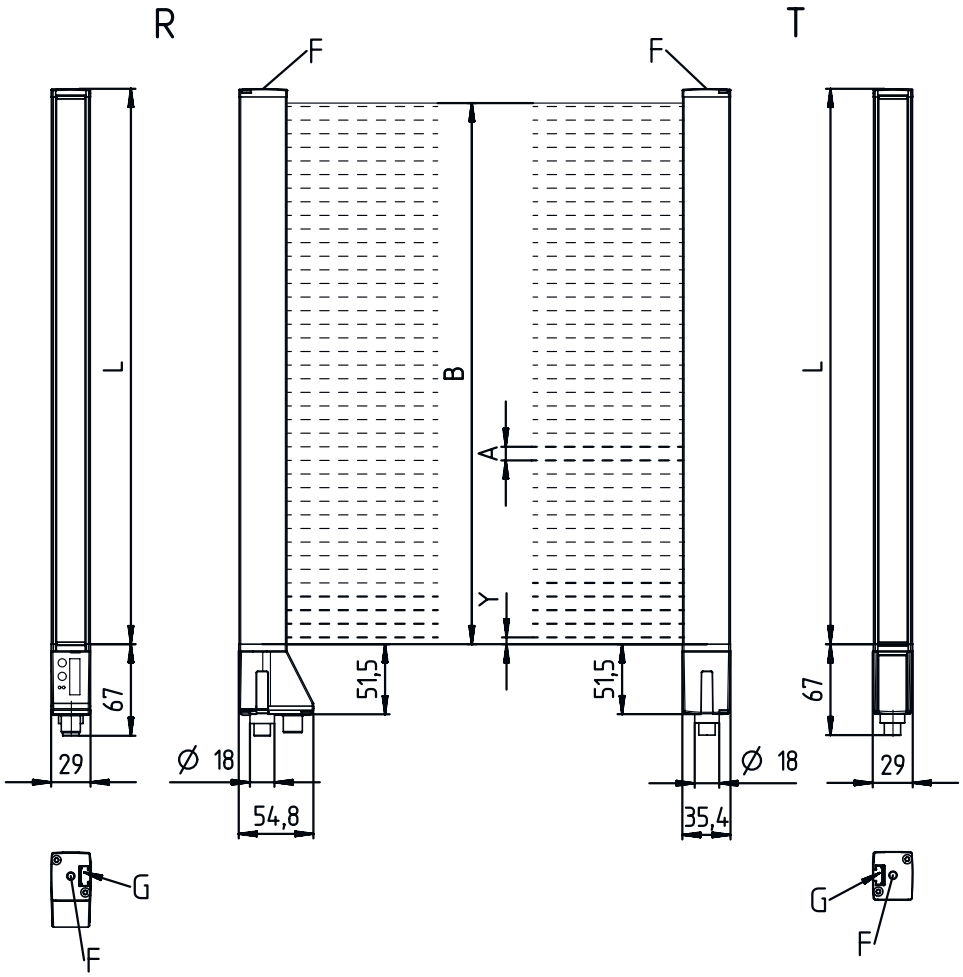
Degree of protection	IP 65
Protection class	III
Certifications	c CSA US
Standards applied	IEC 60947-5-2

Classification

Customs tariff number	90314990
eCl@ss 8.0	27270910
eCl@ss 9.0	27270910
ETIM 5.0	EC002549
ETIM 6.0	EC002549

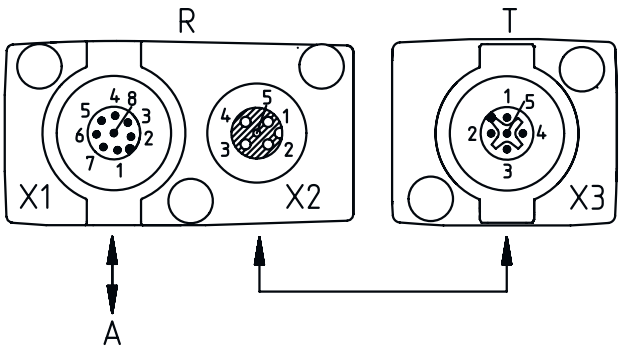
Dimensioned drawings

All dimensions in millimeters



A	Beam spacing 20 mm	L	Profile length 2888 mm
B	Measurement field length 2870 mm	T	Transmitter
F	M6 thread	R	Receiver
G	Fastening groove	Y	

Dimensioned drawings



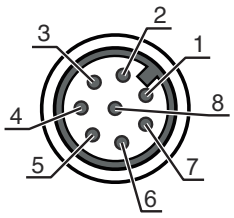
A PWR / SW IN/OUT

Electrical connection

Connection 1

Function	Configuration interface
	Signal IN
	Signal OUT
	Voltage supply
Type of connection	Connector
Thread size	M12
Type	Male
Material	Metal
No. of pins	8 -pin
Encoding	A-coded

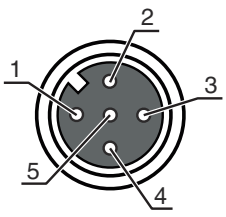
Pin	Pin assignment
1	V+
2	IO1
3	GND
4	IO-Link
5	IO2
6	IO3
7	IO4
8	GND



Connection 2

Function	Connection to transmitter
Type of connection	Connector
Thread size	M12
Type	Female
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

Pin	Pin assignment
1	FE/SHIELD
2	V+
3	GND
4	RS 485 Tx+
5	RS 485 Tx-



Operation and display

LED	Display	Meaning
1	Green, continuous light	Operational readiness
	Green, flashing	Teach / error
2	Yellow, continuous light	Light path free, with function reserve
	Yellow, flashing	No function reserve
	Off	Object detected

Suitable transmitters

	Part no.	Designation	Article	Description
	50129048	CSL710-T20-2870.A-M12	Light curtain transmitter	Application: Precise object detection Special design: Parallel-beam scanning, Crossed-beam scanning, Diagonal-beam scanning Operating range: 0.3 ... 7 m Connection: Connector, M12, 5 -pin

Part number code

Part designation: **CSL710-XYY-ZZZZ.A/B-CCC**

CSL710	**Operating principle** CSL: switching light curtain of the 710 series
X	**Function classes** T: transmitter R: receiver
YY	**Beam spacing** 05: 5 mm 10: 10 mm 20: 20 mm 40: 40 mm
ZZZZ	**Measurement field length [mm], dependent on beam spacing** Value, see technical data
A	**Equipment** A: connector outlet, axial
B	**Interface** L: IO-Link
CCC	**Electrical connection** M12: M12 connector

Note

- A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes

Observe intended use!

- This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- Only use the product in accordance with its intended use.

Notes

For UL applications:

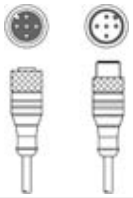
- For UL applications, use is only permitted in Class 2 circuits in accordance with the NEC (National Electric Code).
- These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/CYJV7 or PVVA/PVVA7)

Accessories

Connection technology - Connection cables

	Part no.	Designation	Article	Description
	50135128	KD S-M12-8A-P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
	50129781	KDS DN-M12-5A-M12-5A-P3-050	Interconnection cable	Suitable for interface: IO-Link, DeviceNet, CANopen Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Connector, M12, Axial, Male, A-coded, 5 -pin Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Mounting technology - Swivel mounts

	Part no.	Designation	Article	Description
	429046	BT-2R1	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 360° Material: Metal, Plastic

Note

- A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.