IMT 8

Inductive sensor M8 / standard switching distance



PRODUCT-HIGHLIGHTS

- Various parameterization options
- IO-Link 1.1

Sensor data	
Rated operating distance S_n	2 mm[1] / 4 mm[2]
Ensured operating distance S_a	≤ 1.62 mm[1] / ≤ 3.24 mm[2]
Hysteresis	≤ 10 % S_r typ.[1/3] / ≤ 20 % S_r typ.[2/3]
Repeatability	≤ 0.1 mm[1] / ≤ 0.2 mm[2]
Temperature drift	≤ 10 % S_r
Correction factor steel FE 360	1
Correction factor V2A 1 / 2 mm	0.7[1] / 0.75[2]
Correction factor CuZn	0.45[1] / 0.5[2]
Correction factor Al	0.3[1] / 0.45[2]
Correction factor Cu	0.3[1] / 0.4[2]

Functions	
Indicator LED yellow	Switching output indicator
Adjustment possibilities	N.O. / N.C. Wide variety of adjustment possibilities via IO-Link
Default settings	N.O.

Electrical data	
Operating voltage, $+U_B$	10 … 30 V DC
Residual ripple	≤ 20 % U_B
No-load current, I_0	≤ 10 mA
Output current, Ie	≤ 200 mA
Protective circuits	Induction protection / reverse-polarity protection, U_B / short-circuit protection (Q)
Residual current	≤ 0.1 mA
Voltage drop, U_D	≤ 2.0 V DC at 200 mA
Switching output, Q	PNP
Output function	N.O./N.C.[4]
Power-on delay	≤ 32 ms[1] / ≤ 80 ms[2]
Switching frequency f (ti/tp 1:1)	≤ 5 kHz[1] / ≤ 3.5 kHz[2]

Mechanical data	
Dimensions	M8 x 45 mm
Mounting	Flush / non-flush (see selection table)
Enclosure rating	IP 67[5]
Material housing	Stainless steel, V2A
Material active surface	PA12[1] / PBTP Crastin[2]
Type of connection	Stainless steel plug, V2A, M8x1, 3-pin
Ambient temperature: operation	-25 … +70 °C
Ambient temperature: storage	-25 … +70 °C
Weight	13 g[1] / 12.3 g[2]
Vibration and impact resistance	EN IEC 60947-5-2
Tightening torque	0.3 Nm
Standard target FE 360	8 mm x 8 mm x 1 mm[1] / 12 mm x 12 mm x 1 mm[2]

IO-Link	
Communication mode	COM 2
Min. cycletime	10.4 ms
SIO mode	Compatible
Length process data	2 Bit
Specification	1.1
ISDU	Not compatible

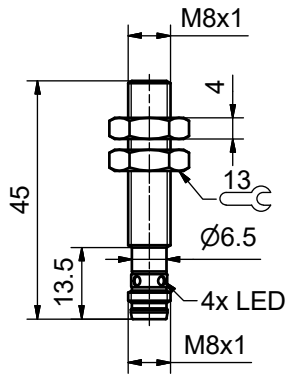
[1] Flush devices [2] Non-flush devices [3] S_r (Effective switching distance) = ± 10 % of S_n [4] Adjustable / parameterisable via IO-Link [5] With connected IP 67 plug

All data measured according to standard EN IEC 60947-5-2 with U_B = 20 ... 30 V DC, T_A = 23 °C ± 5 °C
The switching distance of the sensor must be multiplied by the correction factor of the material. The switching distance on aluminium is thus $S_{n\,AL} = S_n \times CF_{AL}$.
For flush mounting the distance is multiplied by the additional correction factor of the backing material, S_n Al= $S_n \times CF_{AL} \times CF_{\text{mounting material}}$

Switching distance	Mounting	Switching output	Type of connection	Part number	Article number
2 mm	Flush	PNP	Stainless steel plug, V2A, M8x1, 3-pin, IO-Link	IMT 8-S-B2-PSL-M3M	996-01006
4 mm	Non-flush	PNP	Stainless steel plug, V2A, M8x1, 3-pin, IO-Link	IMT 8-S-NB2-PSL-M3M	996-01007

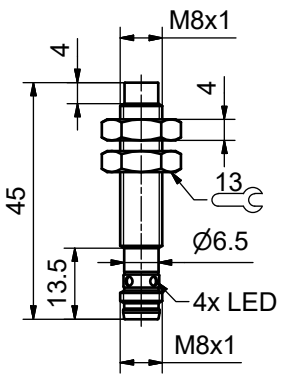
Plug connection[1]

153-13609



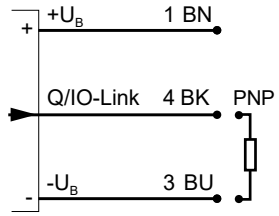
Plug connection[2]

153-13610



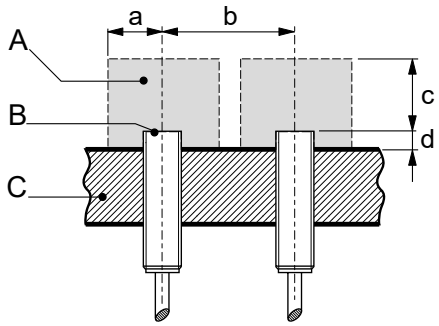
Connection, 3-pin, IO-Link

154-00583



Mounting

155-03390



A: Metal-free zone	a: 6 mm[1] / 10 mm[2]
B: Active surface	b: 12 mm[1] / 15 mm[2]
C: Backing material	c: 6 mm[1] / 12 mm[2]
	d: -[1] / 6 mm[2]

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