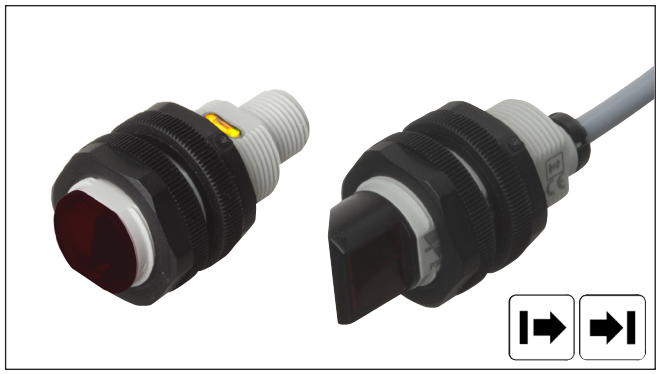
Photoelectrics
Through-beam
Type PA18C.T..., DC

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- **Miniature sensor range**
- **Range: 20 m (Axial), 16 m (Radial)**
- **Sensitivity adjustment by potentiometer**
- **Modulated, infrared light 850 nm**
- **Supply voltage: 10 to 30 VDC**
- **Output: 100 mA, NPN or PNP, N.O + N.C.**
- **Degree of protection IP67, IP69K**
- **LED indication for output, stability and power ON**
- **Protection: reverse polarity, short circuit and transients**
- **Cable and plug versions**
- **Excellent EMC performance**

Product Description

The PA18C.T... is part of a family of inexpensive general purpose through-beam sensors in industrial standard 18 mm cylindrical ABS housing.
The sensors are useful in applications where high-accuracy detection as well as small size is required.
Compact housing and high power LED for excellent performance-size ratio.
The potentiometer used for adjustment of the sensitivity makes the sensors highly flexible. The output type is NPN or PNP and the output switching function is NO and NC.

Ordering Key

PA18CAT20PAM1SA

- **Type**
- **Housing style**
- **Housing size**
- **Housing material**
- **Housing type axial**
- **Detection principle**
- **Sensing distance**
- **Output type**
- **Output configuration**
- **Connection type**
- **Sensitive adjustment**

Type Selection

Housing type	Range S_n	Connection	Ordering no. Emitter	Ordering no. Receiver NPN Make or break switching	Ordering no. Receiver PNP Make or break switching
M18 Axial type	20 m	Cable	**PA 18 CAT 20**	**PA 18 CAT 20 NASA**	**PA 18 CAT 20 PASA**
M18 Axial type	20 m	Plug	**PA 18 CAT 20M1**	**PA 18 CAT 20 NAM1SA**	**PA 18 CAT 20 PAM1SA**
M18 Radial type	16 m	Cable	**PA 18 CRT 16**	**PA 18 CRT 16 NASA**	**PA 18 CRT 16 PASA**
M18 Radial type	16 m	Plug	**PA 18 CRT 16M1**	**PA 18 CRT 16 NAM1SA**	**PA 18 CRT 16 PAM1SA**

Specifications Receiver according to EN60947-5-2

Rated operating distance (S_n)	
Axial type (A)	Up to 20 m,
Radial type (R)	Up to 16 m
Blind zone	0 mm
Sensitivity control	Adjustable by potentiometer
Electrical adjustment	210°
Mecanical adjustment	240°
Adjustable distance to target	
Axial types	1 - 20 m
Radial types	1 - 16 m
Temperature drift	≤ 0.2%/°C
Hysteresis (H) (differential travel)	≤ 20%
Rated operational volt. (U_B)	10 to 30 VDC (ripple included)
Ripple (U_{rpp})	≤ 10%
Output current	
Continuous (I_e)	≤ 100 mA
Short-time (I)	≤ 100 mA (max. load capacity 100 nF)
No load supply current (I_o)	≤ 15 mA @ 24 VDC

Minimum operational current (I_m)	0.5 mA
OFF-state current (I_r)	≤ 100 µA
Voltage drop (U_d)	≤ 2.0 VDC @ 100 mA
Protection	Short-circuit, reverse polarity and transients
Sensing angle	
Axial	± 4°
Radial	± 3°
Ambient light	30.000 lux Incandescent lamp
Operating frequency	500 Hz
Response time	
OFF-ON (t_{ON})	≤ 1.0 ms
ON-OFF (t_{OFF})	≤ 1.0 ms
Power ON delay (t_v)	≤ 200 ms
Output function	
Type	NPN or PNP
Switching function	NO and NC
Indication	
Output ON	LED, yellow
Signal stability and power ON	LED, green

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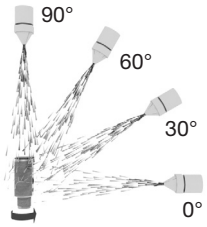
Specifications Emitter according to EN60947-5-2

Rated operational volt. (U_B)	10 to 30 VDC (ripple included)
Ripple (U_{rpp})	≤ 10%
Supply current (I_o)	≤ 25 mA
Light source	LED, 850 nm
Light type	Infrared, modulated
Sensing angle	
Axial	± 4°
Radial	± 3°
Light spot Diameter	Ø 1500 mm @ 10 m
Protection	Reverse polarity and transients
Indication function	
Power supply ON	LED, green
Signal stability and power ON	LED, green
Power on delay	< 200 ms

Specifications Common according to EN60947-5-2

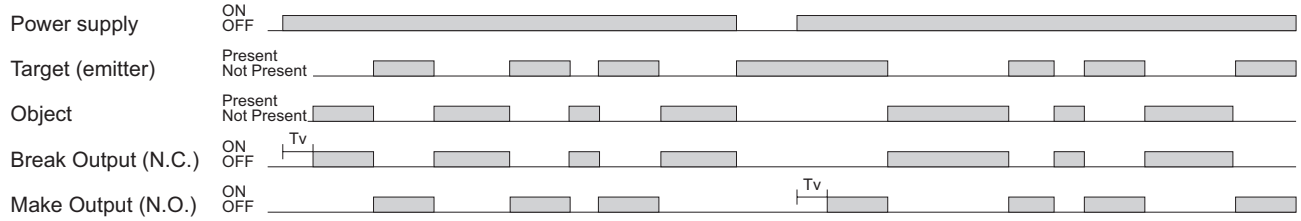
Environment	
Installation category	III (IEC 60664/60664A; 60947-1)
Pollution degree	3 (IEC 60664/60664A; 60947-1)
Degree of protection	IP 67, IP 69K*
Ambient temperature	
Operating	-25° to +60°C (-13° to +140°F)
Storage	-40° to +70°C (-40° to +158°F)
Vibration	10 to 150 Hz, 1 mm/15 G (IEC 60068-2-6)
Shock	30 g / 11ms, 3 pos, 3 neg per axis (IEC 60068-2-6, 60068-2-32)
Rated insulation voltage	500 VAC (rms) IEC protection class III
Housing material	
Body	ABS, grey
Front material	PMMA, red
Cable gland	POM, Black
Trimmer shaft	POM, Dark Grey
Locknuts	PBTB, black
Mounting bracket	PPA, black
Connection	
Cable	PVC, grey, 2 m
Receiver	4 x 0.25 mm², Ø = 4.5 mm
Emitter	2 x 0.25 mm², Ø = 4.5 mm
Plug	M12, 4-pin (CON.14NF..W series)
Weight	With cable: 85 g With plug: 25 g
CE-marking	Yes
Approvals	cULus (UL508) supply class 2

* The IP69K test according to DIN 40050-9 for high-pressure, high-temperature wash-down applications. The sensor must not only be dust tight (IP6X), but also able to withstand high-pressure and steam cleaning. The sensor is exposed to high pressure water from a spray nozzle that is fed with 80°C water at 8'000–10'000 KPa (80–100bar) and a flow rate of 14–6L/min. The nozzle is held 100 –150 mm from the sensor at angles of 0°, 30°, 60° and 90° for 30s each. The test device sits on a turntable that rotates with a speed of 5 times per minute. The sensor must not suffer any damaging effects from the high pressure water in appearance and function.



Operation Diagram

tv = Power ON delay



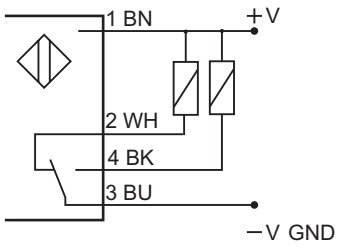
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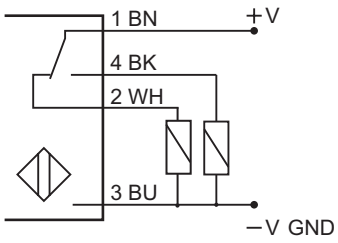
Wiring Diagrams

Receiver

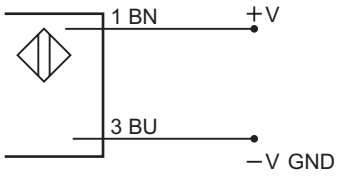
NPN



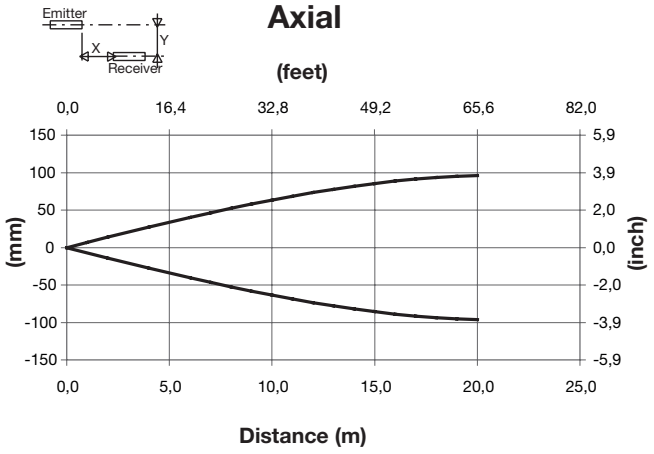
PNP

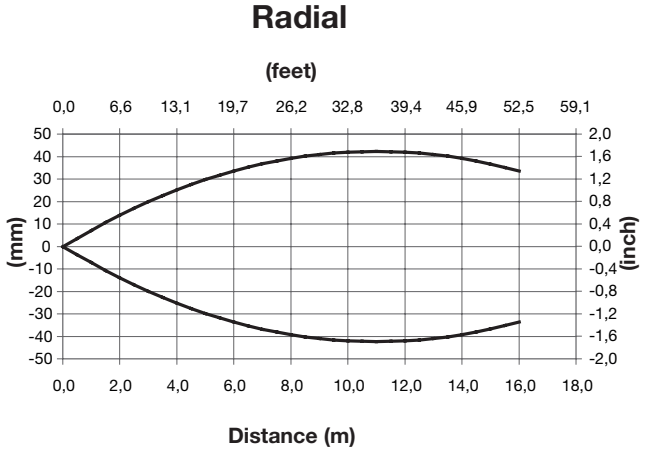


Emitter

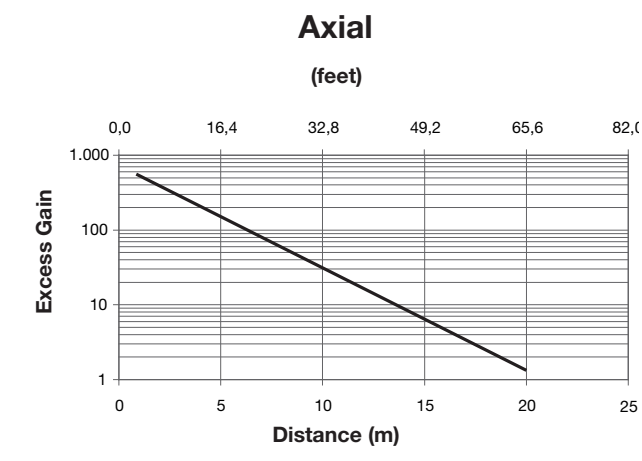


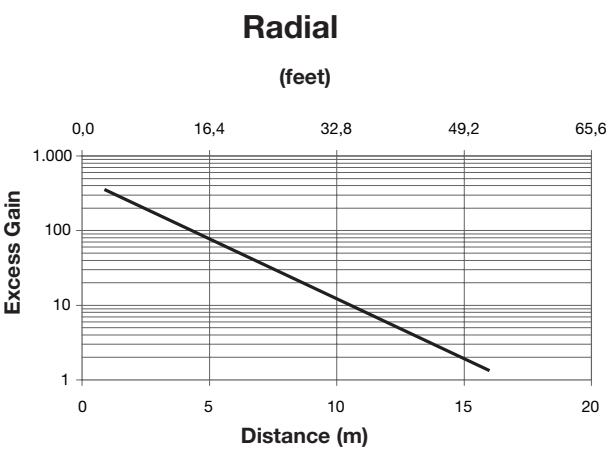
Detection Diagram





Excess Gain



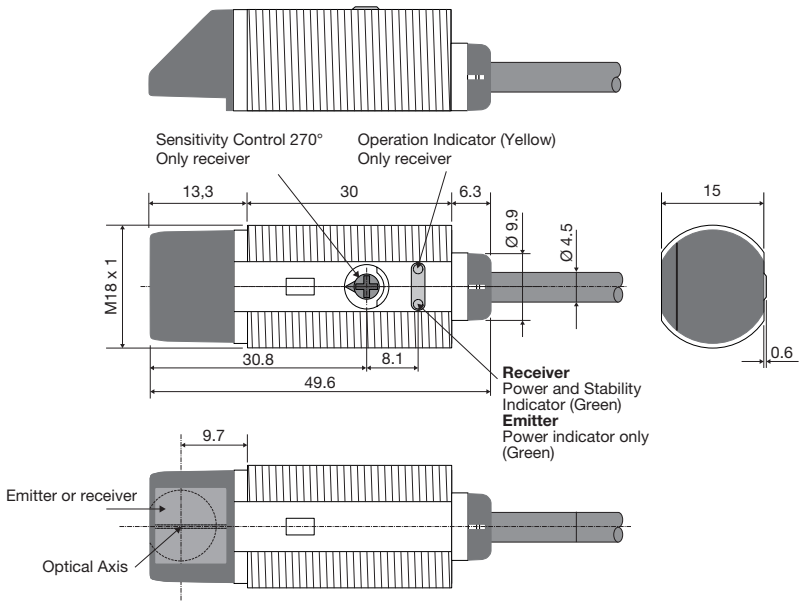


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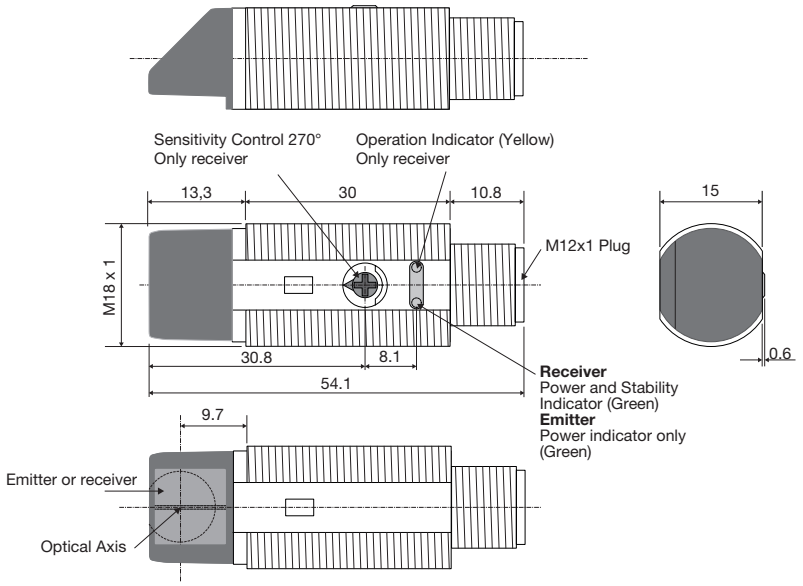
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Dimensions Radial version

Cable version



Plug version

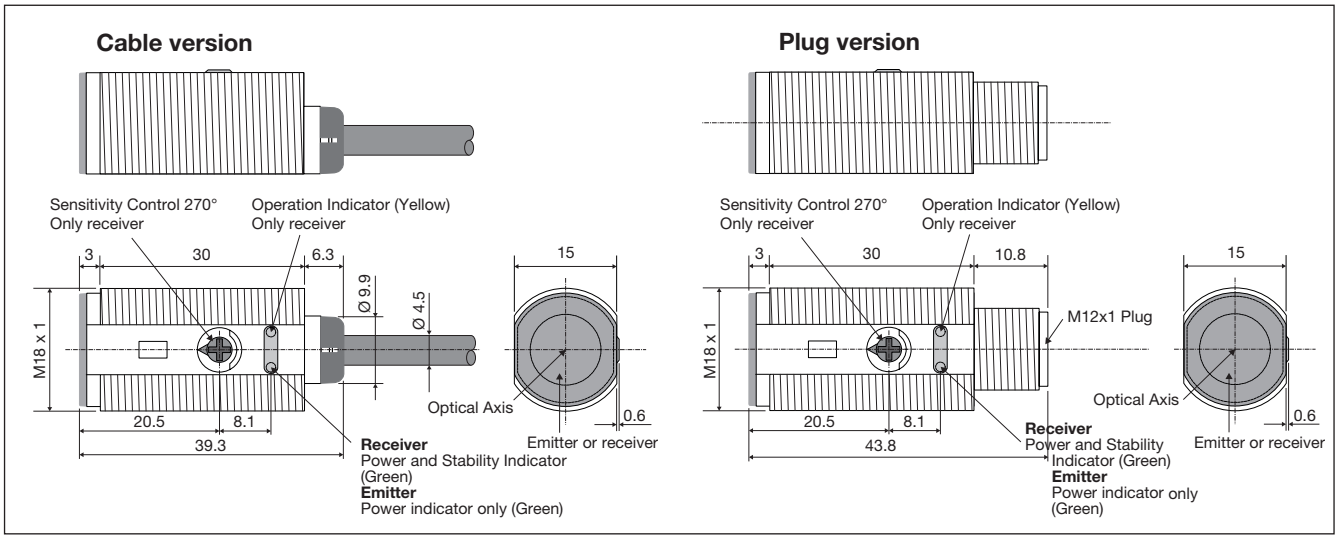


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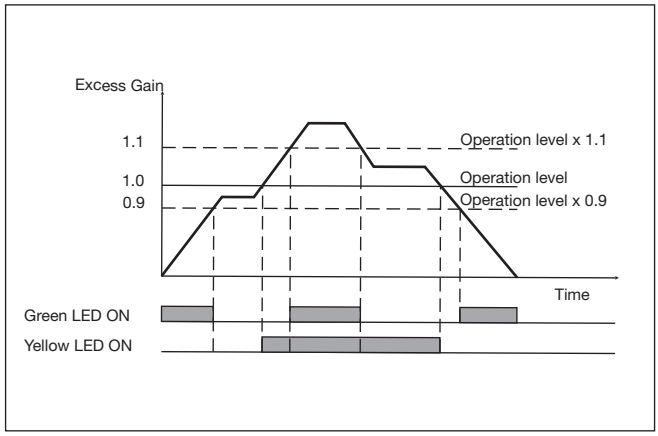
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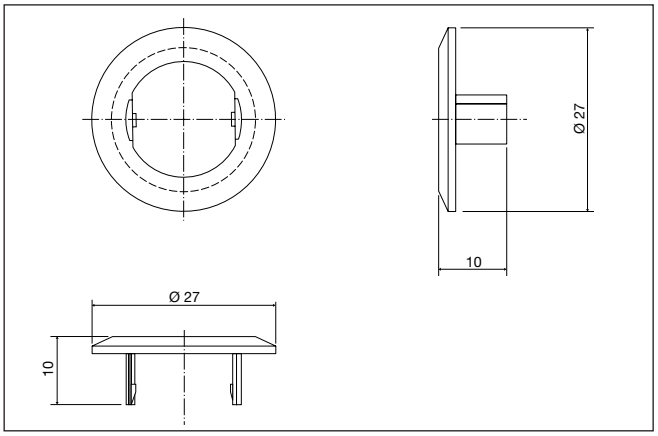
Dimensions Axial version



Signal Stability Indication



APA18-MB1

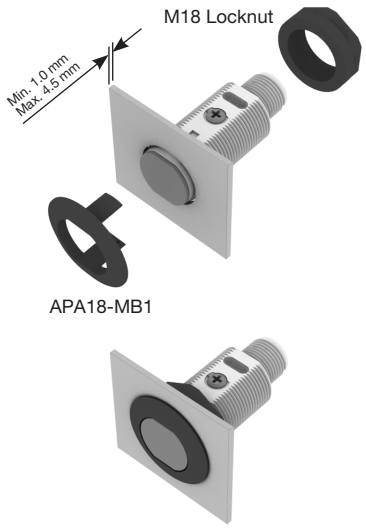


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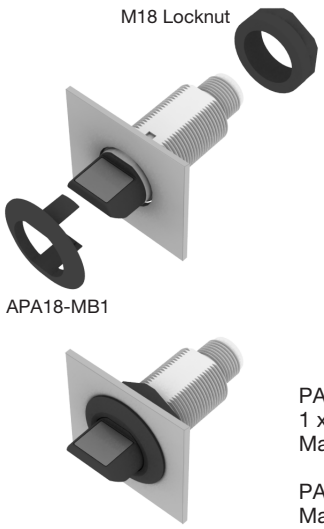
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Mounting Systems

Axial version



Radial version

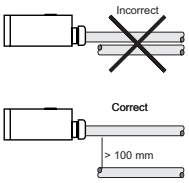


PA18 mounting with a combination of 1 x APA18-MB1 and 1 x M18 locknut.
Maximum torque 0.9 NM

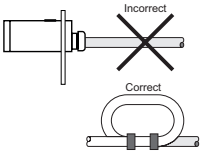
PA18 mounting with a combination of 2 x M18 locknuts.
Maximum torque 2.0 NM

Installation Hints

To avoid interference from inductive voltage / current peaks, separate the proximity switch cables from any other power cables. E.g. Engine, contactor or solenoid cables

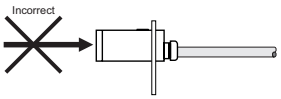


Relief of the cable strain



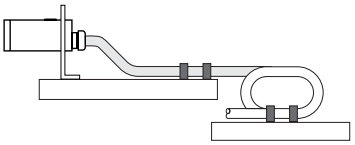
The cable should not be pulled

Protection of the sensing face



A proximity switch should not serve as mechanical stop

Sensor mounted on a mobile carrier



Any repetitive flexing of the cable should be avoided

Delivery Contents

- Photoelectric switch: PA 18 C.T...
- Installation instruction on plastic bag
- Screwdriver
- Mounting bracket APA18-MB1
- 2 M18 locknuts
- **Packaging:** Plastic bag
- Emitter and receiver is packed separately

Accessories

- Connector type CON.14NF..W series

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